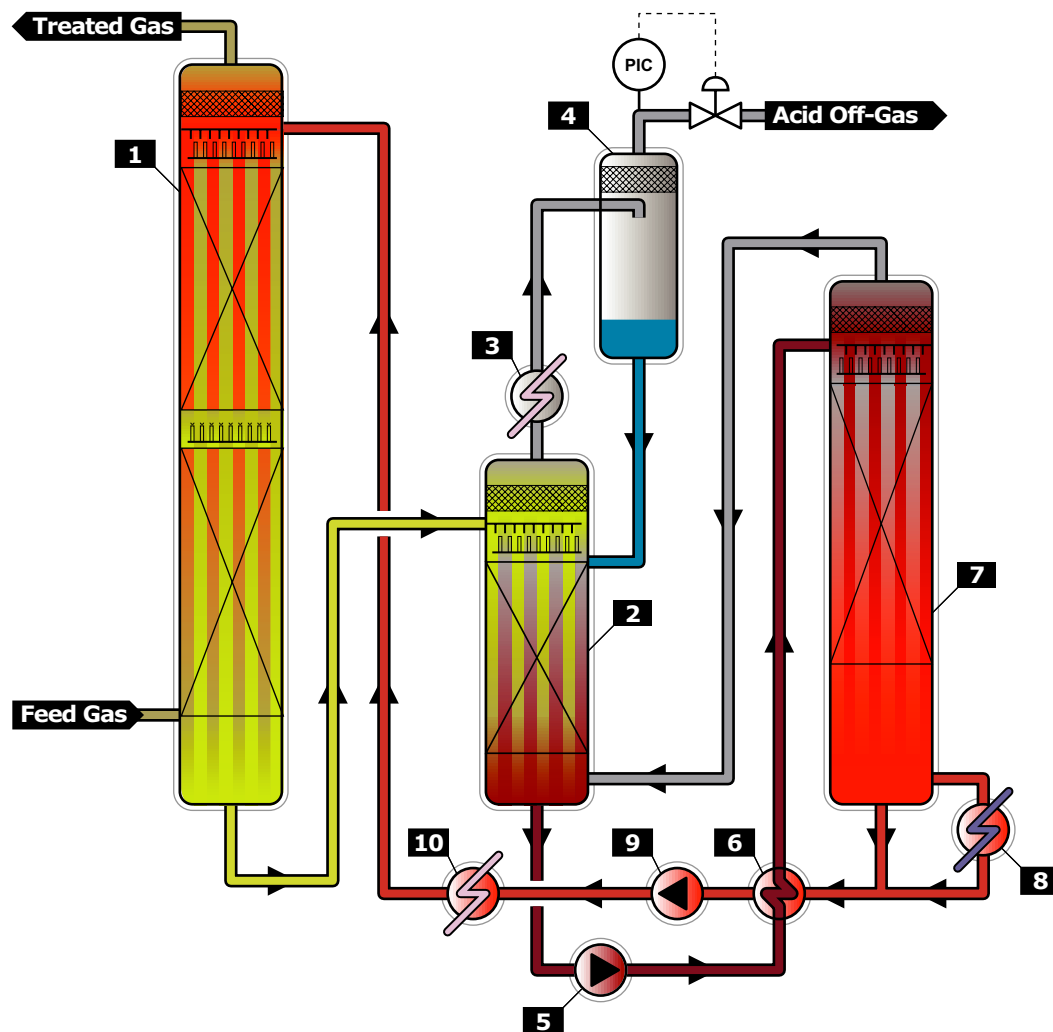


Acid Gas Removal System



Components Legend

1. Absorber Tower
2. Flash Vessel
3. Acid Gas Cooler
4. Knock-out Drum
5. Pump
6. Semi-Rich / Lean Exchanger
7. Stripper Column
8. Reboiler
9. Lean Pump
10. Lean Cooler

Fluids Legend

- Process Gas
- Solvent - Lean
- Solvent - Semi Rich
- Solvent - Rich
- Condensate
- Cooling Water
- Saturated Steam
- Acid Gas